Refrax®

## **Plusflow Technical Datasheet**

## Silicon Carbide Refractory Castable

Product Type: Dense self-flowing refractory castable. Classification: Silicon Carbide. Type of bound:

hydraulic. As-delivered condition: dry mass

Packaging: 25 kg paper bag with a separate binder.

Shelf life: 9 months under normal conditions

Processing method: self-flowing

Addition of binder: 2 containers or 7.1 liter / 100 kg dry mass

Property	Value		Method
Typical Chemical Analysis	SiC Al <sub>2</sub> O <sub>3</sub> SiO <sub>2</sub> Fe <sub>2</sub> O <sub>3</sub> CaO Others	70,4 % 21,0 % 6,0 % 0,5 % 1,6 % 0,5 %	DIN 51076
Bulk Density	2,67 g/cm <sup>3</sup>		DIN-ENV 1402-6
Cold Crushing Strength after drying at 110 °C after firing at 800 °C after firing at 1000 °C	35 MPa 72 MPa 126 MPa		DIN-ENV 1402-6
Thermal conductivity after firing at 500 °C after firing at 1000 °C	7,2 W/mK 5,7 W/mK		DIN EN 993-15
Maximum grain size	3 mm		EN 933-2 : 1996
Maximum service temperature	1400 °C		

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Saint-Gobain Industrial Ceramics Mill Lane, Rainford, St. Helens WA11 8LP • UK P: +44 (0) 1744 882941 F: +44 (0) 1744 884746